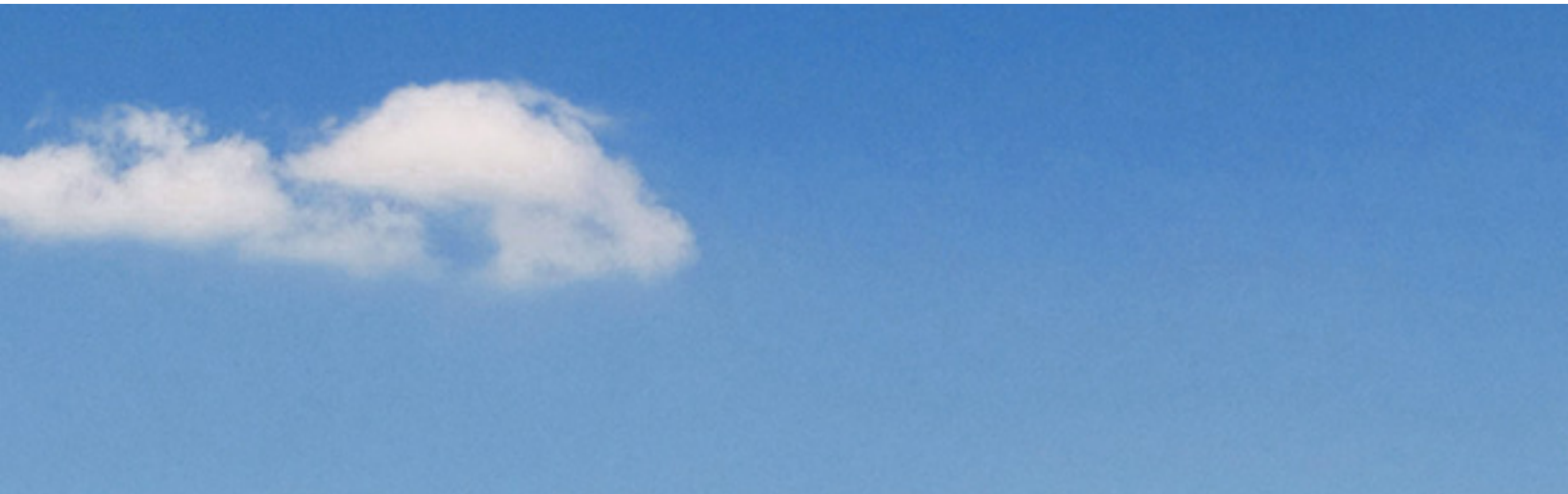
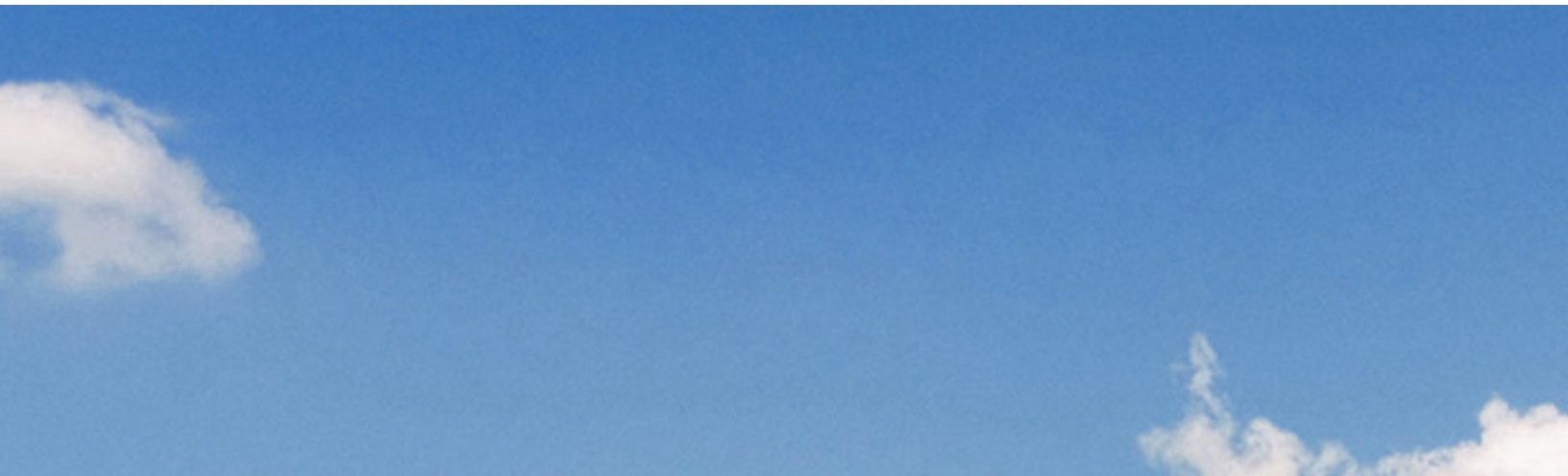
موتور دیزل		
Manufacturer	Deutz	تولید کننده
Type	BF6M1015C-G3	تیپ
Number of cylinders	4	تعداد سیلندر ها
Cylinder arrangement	Vertical in-line	آرایش سیلندر ها
Cycle	4 stroke	چرخه
Aspiration	Turbo charged	سیستم تنفس
Bore × Stroke , mm	105x120	قطر سیلندر × کورس پیستون
Displacement , Liters	4	جا به جایی
Speed Governor	Mechanical/Electronic	سرعت گاورنر
Cooling System	water-cooled	سیستم خنک کننده
Frequency	50Hz	فرکانس
Starter Motor	24V	استارتر موتور



ژنراتور		
Manufacturer	Stamford	تولید کننده
Type	HCI444E	تیپ
Exciter type	Brushless	نوع کانتر
Power factor	0.8	ضریب قدرت
Voltage	400-230	ولتاژ
Frequency	50 Hz	فرکانس
Speed, Rpm	1500	سرعت
Insulation class	H	کلاس عایق
Protection class	IP23	کلاس حفاظتی
Excitation	Brushless	سیستم تحریک



DEUTZ Diesel Engine Technical Data

Engine Model	BF6M1015C-G3
Number of Cylinders	4
Cylinder arrangement	Vertical in-line
Cycle	Four stroke
Aspiration	Turbocharged
Bore×Stroke (mm×mm)	105x 120
Displacement (Liter)	4
Compression Ratio	17:1
Prime Power/Speed (kW/rpm)	60/1500
Standby Power/Speed (kW/rpm)	66/1500
Speed Governor	Mechanical
Cooling System	water-cooled
Fuel Consumption at 100% Load (g/kWh)	288 (at 1500RPM)
Starter Motor	24V
Alternator	24V

Alternator Specification

Stamford Alternator (Standard)

Alternator Model	HCI 544C(Stamford) EN544C(ENEC) Please Refer To The“ Genset Main Technical Data”
Phase/Connect	3-phase 4-wire ,Y type connection
Excition Model	Self-excite,automatic voltage regulation,In sulation:H,Bruhless,Enclosure:IP21—IP23
Power Factor	0.8
The regulating rate of instantaneous voltage:	-15%~ +20%
The time of steady voltage:	≤1.5sec
The waving rate of voltage:	≤1.0%
The regulating rate of steady frequency:	≤5%
regulating rate of instantaneous frequency:	≤±10%
The time of steady frequency:	3sec
The waving rate of frequency:	≤1%

ENEA Alternator (Option) Technical Data

Reliable Performance

Voltage regulation

Voltage regulation maintained within ±0.5% as follow:

- Power factor Between 0.8～1.0 lag
- From no load to full load, any steady load
- Speed droop variation under 4.5%

Frequency/Speed undulation

- Change load from 0-100%, Frequency/Speed Droop Ratio within 5% .
- Load from 25-100%, any steady load Frequency/Speed undulation within 0.25%

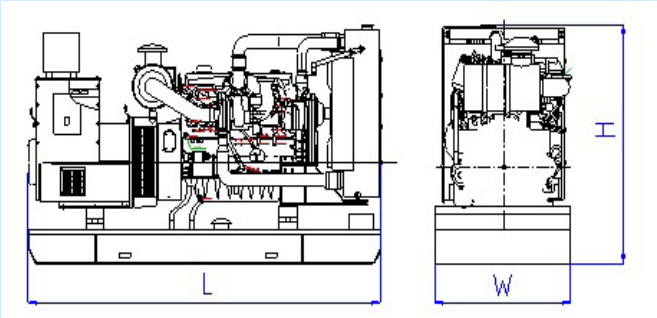
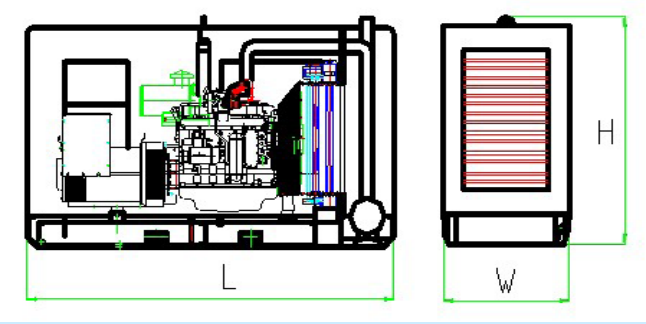
Effect factor of telecom

- TIF(MA MG1-22) better than 50
- THF(BS EN60034) better than 2%

Criterion

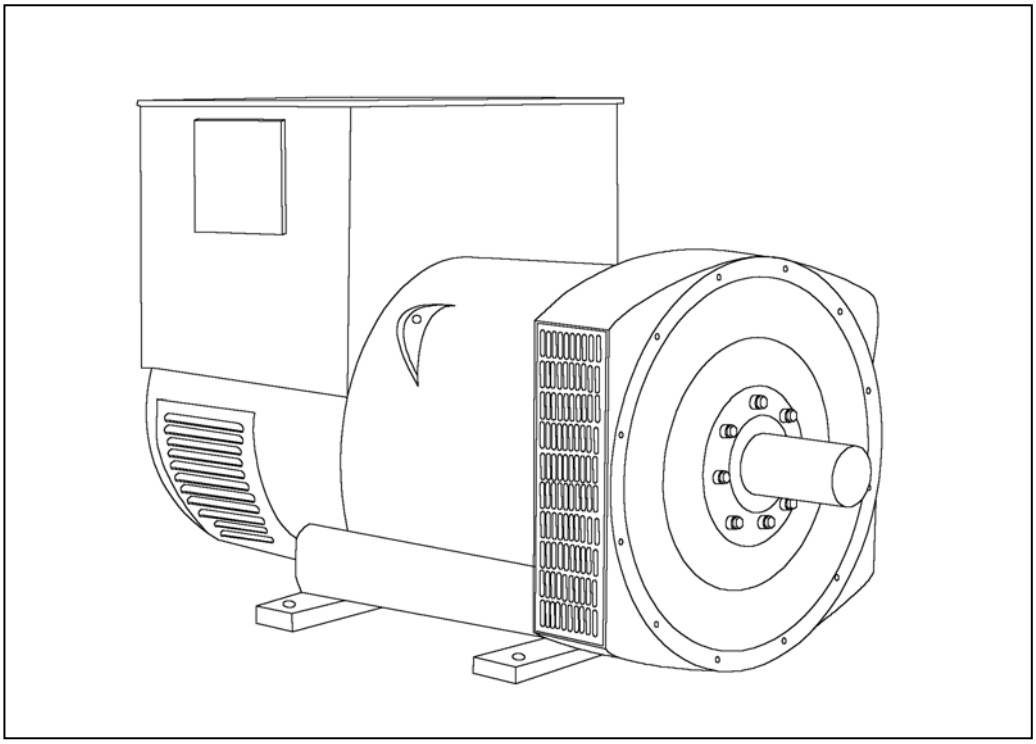
- ISO8528, GB/T2820
- EN12601:2001, EN60034-22:1997, EN60204-1:2006
- ISO9001:2000 Quality Control System

Dimension and Weight

	**Open Type** Overall size (L*W*H) 3100×1900×2100 Weight: 2000kg
	**Silent Type** Overall size (L*W*H) 3600×2000×2200 Weight: 3200kg

STAMFORD®

HCI 434E/444E - Technical Data Sheet



STAMFORD

SPECIFICATIONS & OPTIONS

STANDARDS

Newage Stamford industrial generators meet the requirements of BS EN 60034 and the relevant section of other international standards such as BS5000, VDE 0530, NEMA MG1-32, IEC34, CSA C22.2-100, AS1359. Other standards and certifications can be considered on request.

VOLTAGE REGULATORS

AS440 AVR - STANDARD

With this self-excited system the main stator provides power via the Automatic Voltage Regulator (AVR) to the exciter stator. The high efficiency semi-conductors of the AVR ensure positive build-up from initial low levels of residual voltage.

The exciter rotor output is fed to the main rotor through a three-phase full-wave bridge rectifier. The rectifier is protected by a surge suppressor against surges caused, for example, by short circuit or out-of-phase paralleling.

The AS440 will support a range of electronic accessories, including a 'droop' Current Transformer (CT) to permit parallel operation with other ac generators.

MX341 AVR

This sophisticated AVR is incorporated into the Stamford Permanent Magnet Generator (PMG) control system.

The PMG provides power via the AVR to the main exciter, giving a source of constant excitation power independent of generator output. The main exciter output is then fed to the main rotor, through a full wave bridge, protected by a surge suppressor. The AVR has in-built protection against sustained over-excitation, caused by internal or external faults. This de-excites the machine after a minimum of 5 seconds.

An engine relief load acceptance feature can enable full load to be applied to the generator in a single step.

If three-phase sensing is required with the PMG system the MX321 AVR must be used.

We recommend three-phase sensing for applications with greatly unbalanced or highly non-linear loads.

MX321 AVR

The most sophisticated of all our AVRs combines all the features of the MX341 with, additionally, three-phase rms sensing, for improved regulation and performance.

Over voltage protection is built-in and short circuit current level adjustments is an optional facility.

WINDINGS & ELECTRICAL PERFORMANCE

All generator stators are wound to 2/3 pitch. This eliminates triplen (3rd, 9th, 15th …) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non-linear loads. The 2/3 pitch design avoids excessive neutral currents sometimes seen with higher winding pitches, when in parallel with the mains. A fully connected damper winding reduces oscillations during paralleling. This winding, with the 2/3 pitch and carefully selected pole and tooth designs, ensures very low waveform distortion.

TERMINALS & TERMINAL BOX

Standard generators are 3-phase reconnectable with 12 ends brought out to the terminals, which are mounted on a cover at the non-drive end of the generator. A sheet steel terminal box contains the AVR and provides ample space for the customers' wiring and gland arrangements. It has removable panels for easy access.

SHAFT & KEYS

All generator rotors are dynamically balanced to better than BS6861:Part 1 Grade 2.5 for minimum vibration in operation. Two bearing generators are balanced with a half key.

INSULATION/IMPREGNATION

The insulation system is class 'H'.

All wound components are impregnated with materials and processes designed specifically to provide the high build required for static windings and the high mechanical strength required for rotating components.

QUALITY ASSURANCE

Generators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.

The stated voltage regulation may not be maintained in the presence of certain radio transmitted signals. Any change in performance will fall within the limits of Criteria 'B' of EN 61000-6-2:2001. At no time will the steady-state voltage regulation exceed 2%.

NB Continuous development of our products entitles us to change specification details without notice, therefore they must not be regarded as binding.

Front cover drawing typical of product range.

HCI434E/444E

STAMFORD

WINDING 311

CONTROL SYSTEM	SEPARATELY EXCITED BY P.M.G.		
A.V.R.	MX321	MX341	
VOLTAGE REGULATION	± 0.5 %	± 1.0 %	With 4% ENGINE GOVERNING
SUSTAINED SHORT CIRCUIT	REFER TO SHORT CIRCUIT DECREMENT CURVES (page 7)		

CONTROL SYSTEM	SELF EXCITED	
A.V.R.	AS440	
VOLTAGE REGULATION	± 1.0 %	With 4% ENGINE GOVERNING
SUSTAINED SHORT CIRCUIT	WILL NOT SUSTAIN A SHORT CIRCUIT	

INSULATION SYSTEM	CLASS H
PROTECTION	IP23
RATED POWER FACTOR	0.8
STATOR WINDING	DOUBLE LAYER LAP
WINDING PITCH	TWO THIRDS
WINDING LEADS	12
STATOR WDG. RESISTANCE	0.009 Ohms PER PHASE AT 22°C SERIES STAR CONNECTED
ROTOR WDG. RESISTANCE	1.19 Ohms at 22°C
EXCITER STATOR RESISTANCE	18 Ohms at 22°C
EXCITER ROTOR RESISTANCE	0.068 Ohms PER PHASE AT 22°C
R.F.I. SUPPRESSION	BS EN 61000-6-2 & BS EN 61000-6-4,VDE 0875G, VDE 0875N. refer to factory for others
WAVEFORM DISTORTION	NO LOAD < 1.5% NON-DISTORTING BALANCED LINEAR LOAD < 5.0%
MAXIMUM OVERSPEED	2250 Rev/Min
BEARING DRIVE END	BALL. 6317 (ISO)
BEARING NON-DRIVE END	BALL. 6314 (ISO)

	1 BEARING	2 BEARING
WEIGHT COMP. GENERATOR	1024 kg	1030 kg
WEIGHT WOUND STATOR	470 kg	470 kg
WEIGHT WOUND ROTOR	400 kg	377 kg
WR^2 INERTIA	4.6331 kgm^2	4.4343 kgm^2
SHIPPING WEIGHTS in a crate	1095 kg	1100 kg
PACKING CRATE SIZE	155 x 87 x 107(cm)	155 x 87 x 107(cm)

	50 Hz				60 Hz			
TELEPHONE INTERFERENCE	THF<2%				TIF<50			
COOLING AIR	0.8 m³/sec 1700 cfm				0.99 m³/sec 2100 cfm			
VOLTAGE SERIES STAR	380/220	400/231	415/240	440/254	416/240	440/254	460/266	480/277
VOLTAGE PARALLEL STAR	190/110	200/115	208/120	220/127	208/120	220/127	230/133	240/138
VOLTAGE SERIES DELTA	220/110	230/115	240/120	254/127	240/120	254/127	266/133	277/138
kVA BASE RATING FOR REACTANCE VALUES	350	350	350	350	400	420	440	440
Xd DIR. AXIS SYNCHRONOUS	3.01	2.71	2.52	2.24	3.47	3.26	3.12	2.87
X'd DIR. AXIS TRANSIENT	0.20	0.18	0.17	0.15	0.21	0.20	0.19	0.17
X"d DIR. AXIS SUBTRANSIENT	0.14	0.13	0.12	0.11	0.15	0.14	0.13	0.12
Xq QUAD. AXIS REACTANCE	2.58	2.33	2.16	1.92	2.92	2.74	2.63	2.41
X"q QUAD. AXIS SUBTRANSIENT	0.36	0.32	0.30	0.27	0.41	0.38	0.37	0.34
X_L LEAKAGE REACTANCE	0.07	0.06	0.06	0.05	0.08	0.08	0.07	0.07
X_2 NEGATIVE SEQUENCE	0.24	0.22	0.20	0.18	0.28	0.26	0.25	0.23
X_0 ZERO SEQUENCE	0.10	0.09	0.08	0.07	0.10	0.09	0.09	0.08

REACTANCES ARE SATURATED — VALUES ARE PER UNIT AT RATING AND VOLTAGE INDICATED

T'd TRANSIENT TIME CONST.	0.08s
T"d SUB-TRANSTIME CONST.	0.019s
T'do O.C. FIELD TIME CONST.	1.7s
Ta ARMATURE TIME CONST.	0.018s
SHORT CIRCUIT RATIO	1/Xd

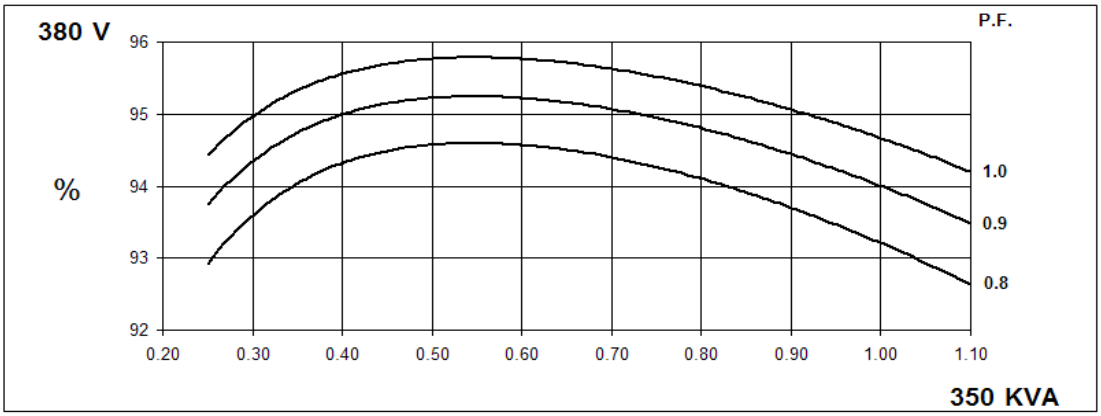
50 Hz

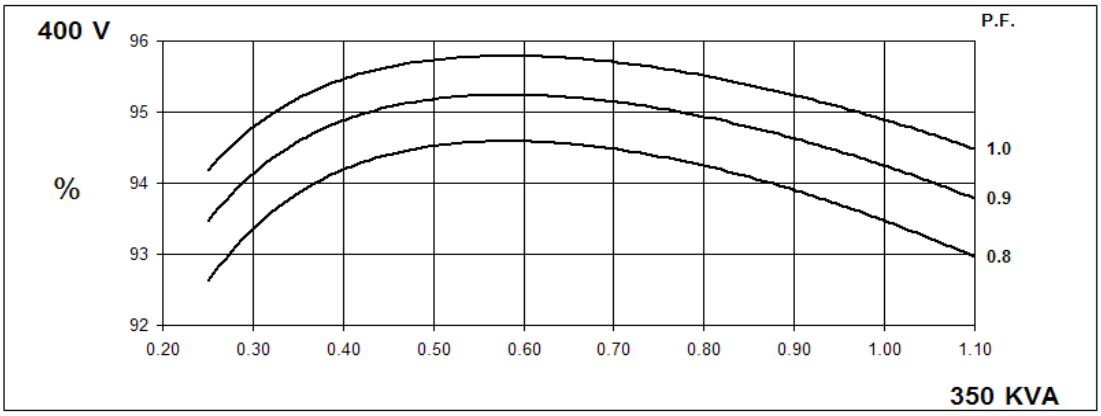
HCI434E/444E

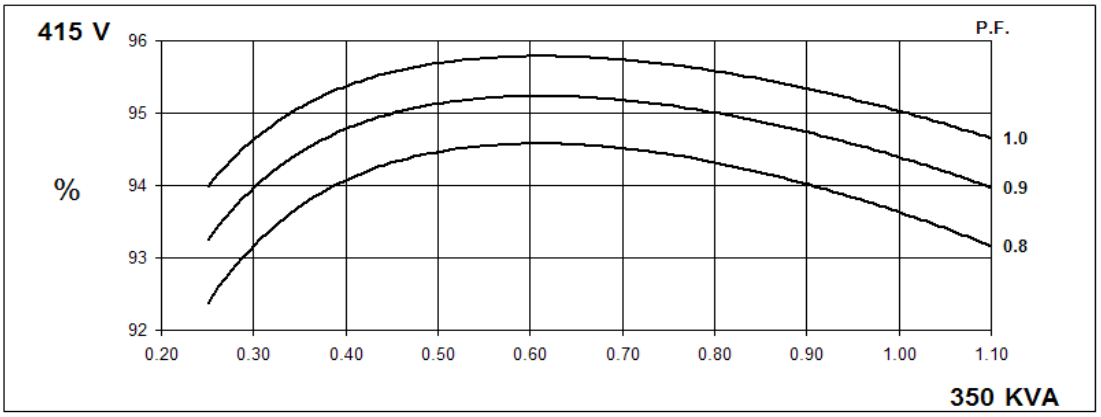
Winding 311

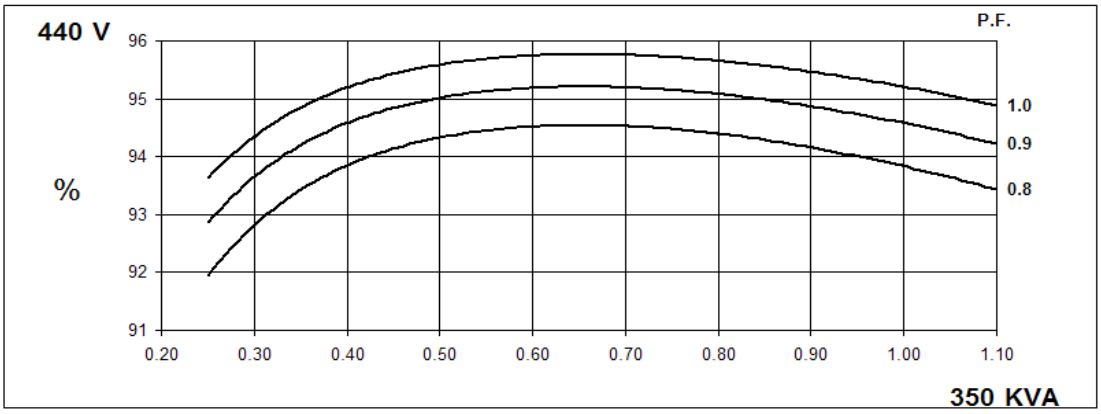
STAMFORD

THREE PHASE EFFICIENCY CURVES









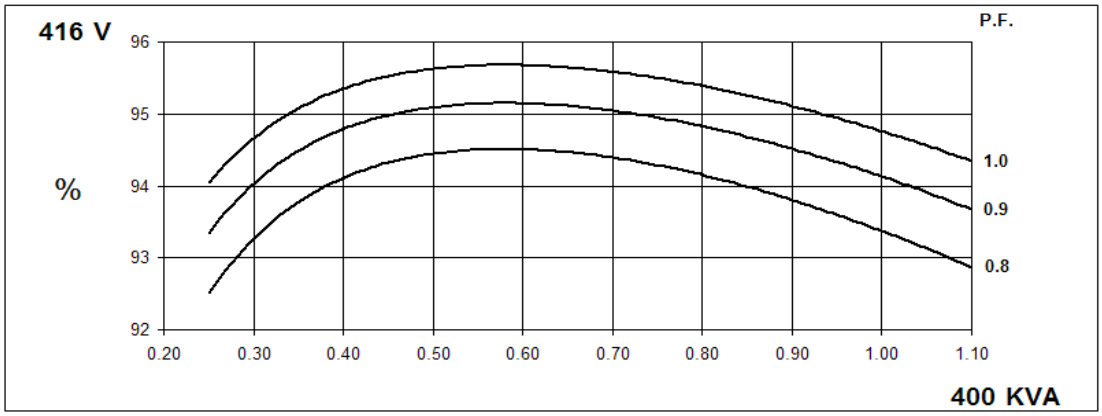
60 Hz

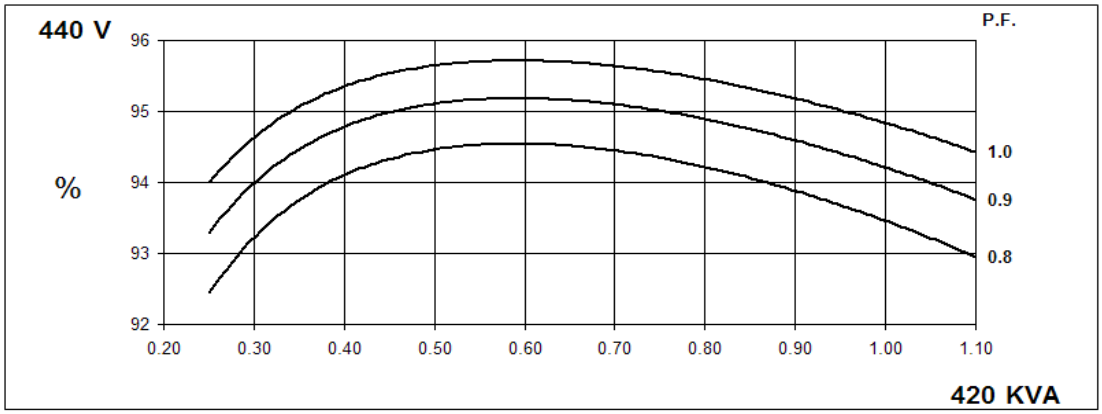
HCI434E/444E

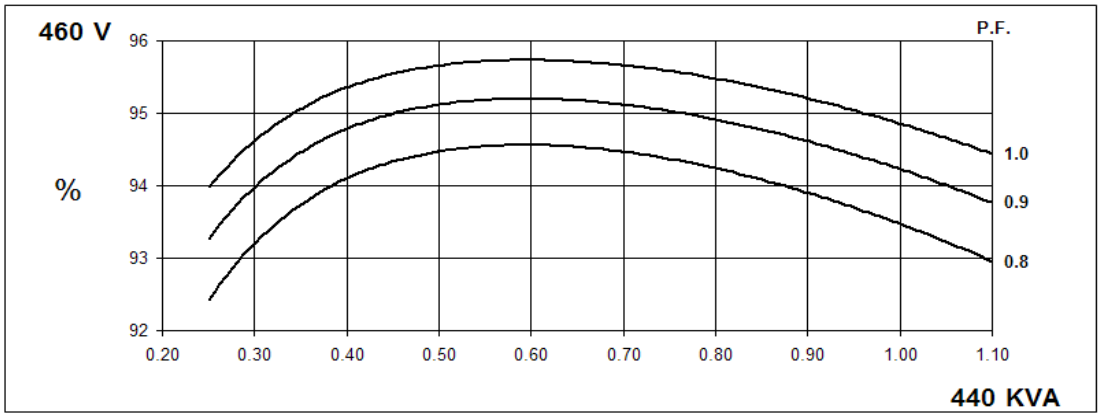
Winding 311

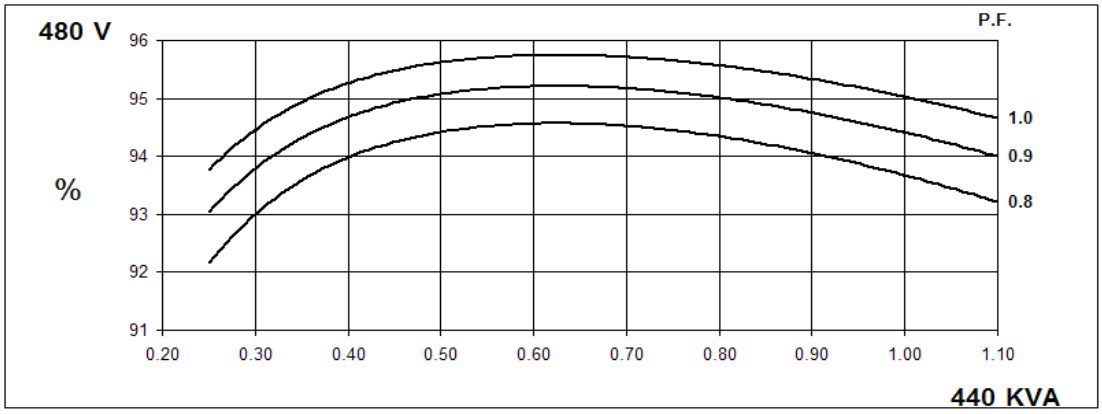
STAMFORD

THREE PHASE EFFICIENCY CURVES









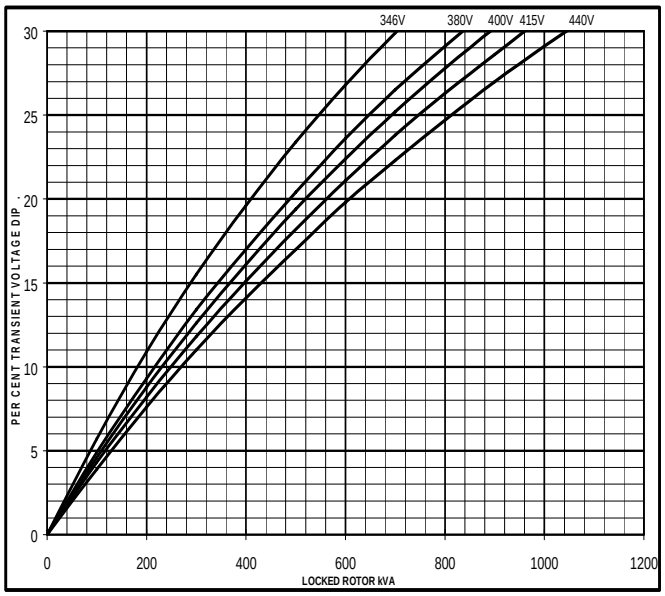
HCI434E/444E

Winding 311

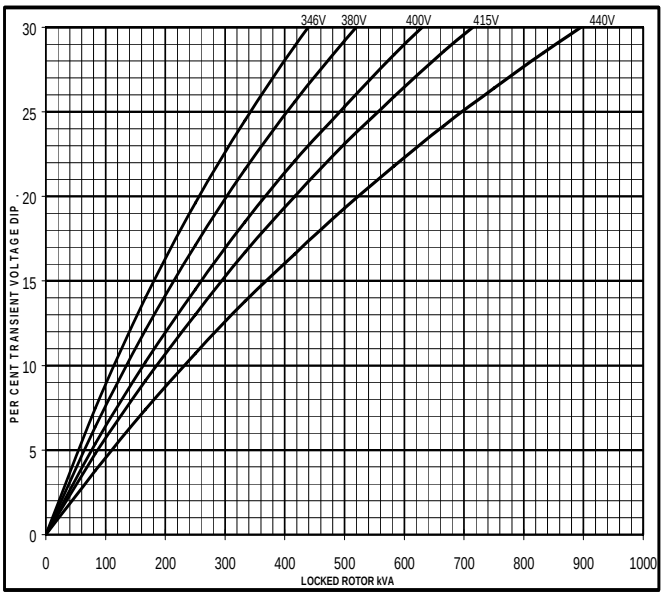
Locked Rotor Motor Starting Curve

50 Hz

MX

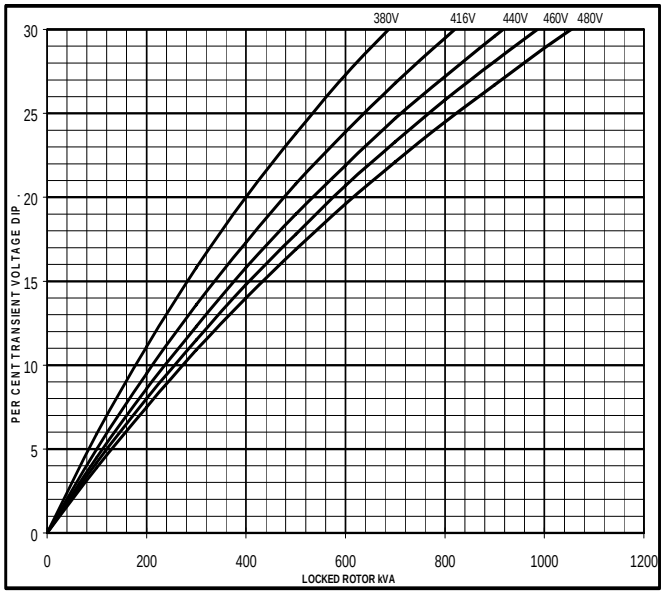


SX



60 Hz

MX



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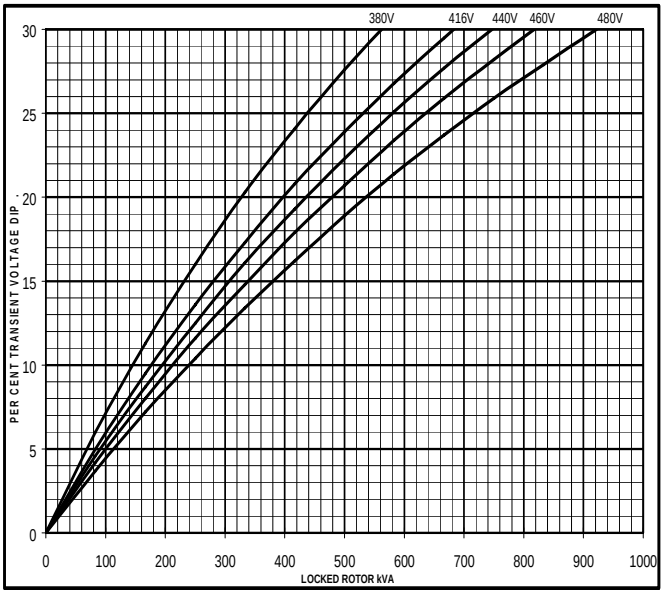
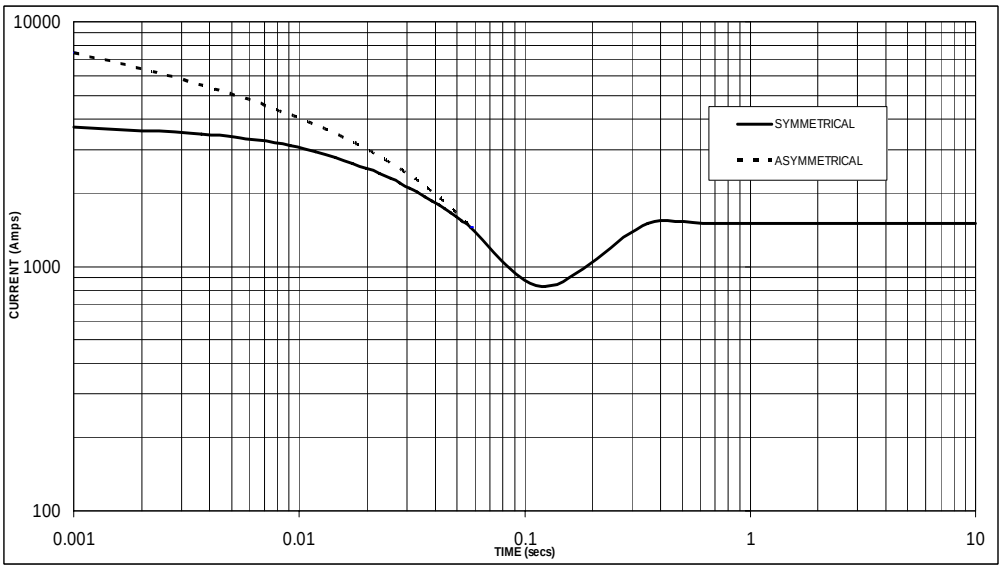


STAMFORD

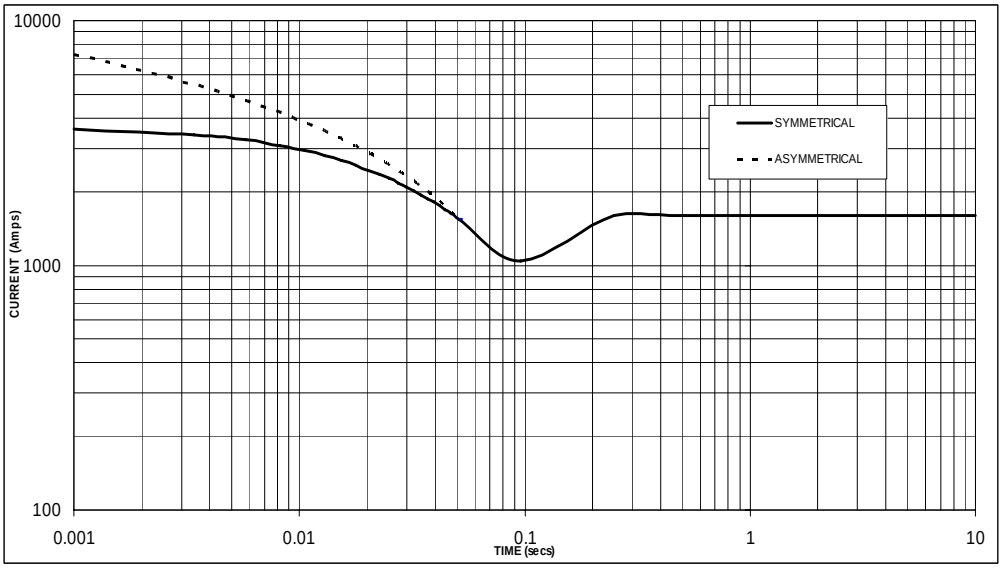
Three-phase Short Circuit Decrement Curve. No-load Excitation at Rated Speed
Based on star (wye) connection.

50 Hz



Sustained Short Circuit = 1,500 Amps

60 Hz



Sustained Short Circuit = 1,600 Amps

Note 1

The following multiplication factors should be used to adjust the values from curve between time 0.001 seconds and the minimum current point in respect of nominal operating voltage :

50Hz		60Hz	
Voltage	Factor	Voltage	Factor
380v	X 1.00	416v	X 1.00
400v	X 1.05	440v	X 1.06
415v	X 1.10	460v	X 1.10
440v	X 1.16	480v	X 1.15

The sustained current value is constant irrespective of voltage level

Note 2

The following multiplication factor should be used to convert the values calculated in accordance with NOTE 1 to those applicable to the various types of short circuit :

	3-phase	2-phase L-L	1-phase L-N
Instantaneous	x 1.00	x 0.87	x 1.30
Minimum	x 1.00	x 1.80	x 3.20
Sustained	x 1.00	x 1.50	x 2.50
Max. sustained duration	10 sec.	5 sec.	2 sec.

All other times are unchanged

Note 3

Curves are drawn for Star (Wye) connected machines. For other connection the following multipliers should be applied to current values as shown :

HCI434E/444E

STAMFORD

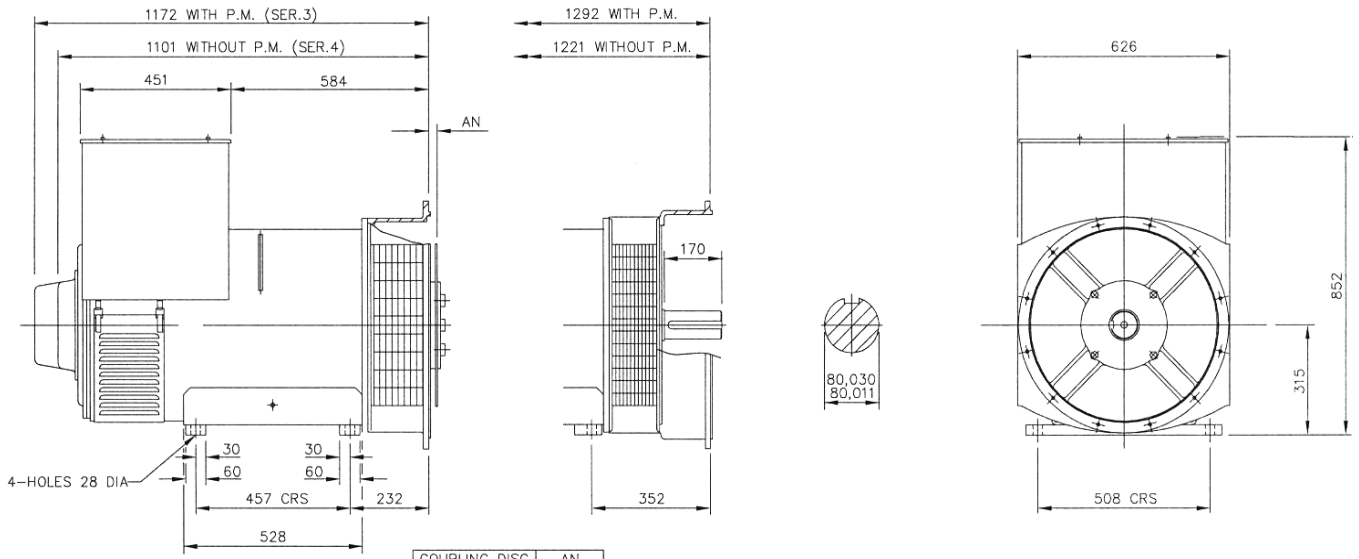
Winding 311 / 0.8 Power Factor

RATINGS

	Class - Temp Rise	Cont. F - 105/40°C				Cont. H - 125/40°C				Standby - 150/40°C				Standby - 163/27°C			
50 Hz	Series Star (V)	380	400	415	440	380	400	415	440	380	400	415	440	380	400	415	440
	Parallel Star (V)	190	200	208	220	190	200	208	220	190	200	208	220	190	200	208	220
	Series Delta (V)	220	230	240	254	220	230	240	254	220	230	240	254	220	230	240	254
	kVA	320	320	320	320	350	350	350	350	370	370	370	370	380	400	380	380
	kW	256	256	256	256	280	280	280	280	296	296	296	296	304	320	304	304
	Efficiency (%)	93.6	93.8	94.0	94.1	93.2	93.5	93.6	93.8	92.9	93.2	93.4	93.6	92.7	92.7	93.2	93.5
	kW Input	274	273	272	272	300	299	299	299	319	318	317	316	328	345	326	325

60 Hz	Series Star (V)	416	440	460	480	416	440	460	480	416	440	460	480	416	440	460	480
	Parallel Star (V)	208	220	230	240	208	220	230	240	208	220	230	240	208	220	230	240
	Series Delta (V)	240	254	266	277	240	254	266	277	240	254	266	277	240	254	266	277
	kVA	365	385	400	400	400	420	440	440	420	445	460	460	435	455	475	475
	kW	292	308	320	320	320	336	352	352	336	356	368	368	348	364	380	380
	Efficiency (%)	93.8	93.8	93.9	94.0	93.4	93.5	93.5	93.7	93.1	93.2	93.2	93.5	92.9	93.0	93.1	93.3
	kW Input	311	328	341	340	343	359	376	376	361	382	395	394	375	391	408	407

DIMENSIONS



COUPLING DISC	AN
SAE 11,5	39,68
SAE 14	25,4
SAE 18	15,87

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